# Open-Link Chain

**U.S.N. STUD-LINK WELDED**

**Chains**

**Common Links**

<table>
<thead>
<tr>
<th>Wire Diameter</th>
<th>Link Length</th>
<th>Link Diameter</th>
<th>Length over Six Links</th>
<th>Wire Diameter</th>
<th>Link Length</th>
<th>Link Diameter</th>
<th>Proof Test</th>
<th>Break Test</th>
</tr>
</thead>
<tbody>
<tr>
<td>Inches (mm)</td>
<td>Inches (mm)</td>
<td>Inches (mm)</td>
<td>Inches (mm)</td>
<td>Inches (mm)</td>
<td>Inches (mm)</td>
<td>Inches (mm)</td>
<td>Pounds</td>
<td>Pounds</td>
</tr>
<tr>
<td>1/2</td>
<td>13/32</td>
<td>1/4</td>
<td>13/32</td>
<td>3/16</td>
<td>3/16</td>
<td>3/16</td>
<td>3/16</td>
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</tr>
<tr>
<td>7/8</td>
<td>11/16</td>
<td>7/8</td>
<td>11/16</td>
<td>15/32</td>
<td>15/32</td>
<td>15/32</td>
<td>15/32</td>
<td>15/32</td>
</tr>
<tr>
<td>1</td>
<td>19/32</td>
<td>11/16</td>
<td>19/32</td>
<td>21/32</td>
<td>21/32</td>
<td>21/32</td>
<td>21/32</td>
<td>21/32</td>
</tr>
<tr>
<td>1 1/2</td>
<td>31/32</td>
<td>19/32</td>
<td>31/32</td>
<td>27/32</td>
<td>27/32</td>
<td>27/32</td>
<td>27/32</td>
<td>27/32</td>
</tr>
<tr>
<td>1 3/4</td>
<td>47/32</td>
<td>31/32</td>
<td>47/32</td>
<td>33/32</td>
<td>33/32</td>
<td>33/32</td>
<td>33/32</td>
<td>33/32</td>
</tr>
<tr>
<td>1 7/8</td>
<td>63/32</td>
<td>47/32</td>
<td>63/32</td>
<td>49/32</td>
<td>49/32</td>
<td>49/32</td>
<td>49/32</td>
<td>49/32</td>
</tr>
<tr>
<td>1 15/32</td>
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<td>1.050</td>
</tr>
</tbody>
</table>

**End Links**

- **Number of Links**
- **Proof Test Load (lb.)**
- **Break Test Load (lb.)**

**Weight per 15-Fathom Shot (Approx.)**

- **1/2**
- **5/8**
- **3/4**
- **7/8**
- **1**
- **1 1/2**
- **1 3/4**
- **1 7/8**

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**Per MIL-C-22523A.**

All specifications in pounds and inches, unless otherwise stated.

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**Open-Link Chain Coast Guard Buoy Chain**

**Length over Six Links**

- **Wire Diameter**
- **Link Length**
- **Link Diameter**
- **Proof Test**
- **Break Test**
- **Weight per 15-Fathom Shot (Approx.)**

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**Per MIL-C-22521A.**

All specifications in pounds and inches, unless otherwise stated.